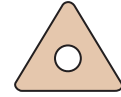
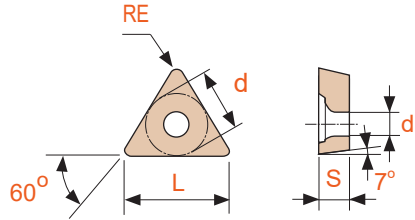


Inserts  
Wendeschneidplatten  
Plaquetas  
チップ

TCMT



Triangular 60°  
Positive



Size	L	d	S	d <sub>1</sub>
1102	11.0	6.350	2.38	2.8
16T3	16.5	9.525	3.97	4.4

Turning Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	Ap (mm)			
Semi-finishing	TCMT	110204 E-GM	KT4625	CVD	●	●	●	●	●	●	0.4	0.10 - 0.24	0.30 - 1.5	ISO Positive	
			KT2415	PVD	☉	●	●	●	●	●	●	0.4	0.10 - 0.24		0.30 - 1.5
		110208 E-GM	KT4625	CVD	●	●	●	●	●	●	●	0.8	0.10 - 0.24		0.30 - 1.5
			KT2415	PVD	☉	●	●	●	●	●	●	0.8	0.10 - 0.24		0.30 - 1.5
	TCMT	16T304 E-GM	KT4625	CVD	●	●	●	●	●	●	●	0.4	0.12 - 0.28		0.30 - 1.8
			KT2415	PVD	☉	●	●	●	●	●	●	0.4	0.12 - 0.28		0.30 - 1.8
		16T308 E-GM	KT4625	CVD	●	●	●	●	●	●	●	0.8	0.12 - 0.28		0.30 - 1.8
			KT2415	PVD	☉	●	●	●	●	●	●	0.8	0.12 - 0.28		0.30 - 1.8