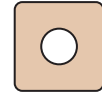
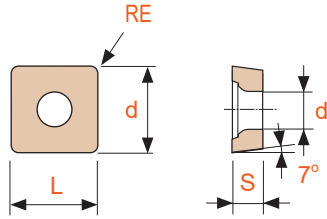


Inserts  
Wendeschneidplatten  
Plaquetas  
チップ

SCMT



Square 90°  
Positive



Size	L	d	S	d <sub>1</sub>
09T3	9.525	9.525	3.97	4.4

Turning Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	Ap (mm)	
Semi-finishing	SCMT 09T304 E-GM	KT4625	CVD	☺	☺	☺	☺	☺	☺	0.4	0.12 - 0.28	0.30 - 1.8	
		KT2415	PVD	☺	☺	☺	☺	☺	☺	0.4	0.12 - 0.28	0.30 - 1.8	
	09T308 E-GM	KT4625	CVD	☺	☺	☺	☺	☺	☺	0.8	0.12 - 0.28	0.30 - 1.8	
		KT2415	PVD	☺	☺	☺	☺	☺	☺	0.8	0.12 - 0.28	0.30 - 1.8	

ISO Positive