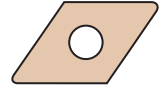


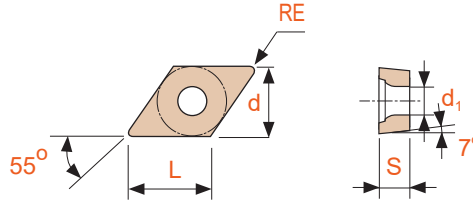
Inserts
Wendeschneidplatten
Plaquetas
チップ

DCMT



Rhombic 55°
Positive

Size	L	d	S	d ₁
0702	7.8	6.350	2.38	2.8
11T3	11.6	9.525	3.97	4.4



Turning Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	Ap (mm)	
Semi-finishing	DCMT 070204 E-GM	KT4625	CVD	●	●	●	●	●	●	0.4	0.10 - 0.24	0.30 - 1.5	
		KT2415	PVD	☉	●	●	●	●	●	0.4	0.10 - 0.24	0.30 - 1.5	
	070208 E-GM	KT4625	CVD	●	●	●	●	●	●	0.8	0.10 - 0.24	0.30 - 1.5	
		KT2415	PVD	☉	●	●	●	●	●	0.8	0.10 - 0.24	0.30 - 1.5	
	DCMT 11T304 E-GM	KT4625	CVD	●	●	●	●	●	●	0.4	0.12 - 0.28	0.30 - 1.8	
		KT2415	PVD	☉	●	●	●	●	●	0.4	0.12 - 0.28	0.30 - 1.8	
	11T308 E-GM	KT4625	CVD	●	●	●	●	●	●	0.8	0.12 - 0.28	0.30 - 1.8	
		KT2415	PVD	☉	●	●	●	●	●	0.8	0.12 - 0.28	0.30 - 1.8	