

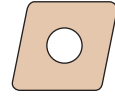
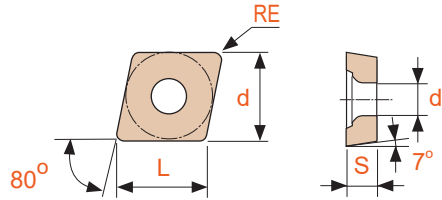
Inserts

Wendeschneidplatten

Plaquetas

チップ

Size	L	d	S	d ₁
0602	6.4	6.350	2.38	2.8
09T3	9.7	9.525	3.97	4.4
1204	12.9	12.700	4.76	5.5



Rhombic 80°
Positive

Turning Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	Ap (mm)	
ISO Positive	Semi-finishing	CCMT 060204 E-GM	KT4625	CVD	●	●	●	●	●	0.4	0.10 - 0.24	0.30 - 1.5	
			KT2415	PVD	☉	●				0.4	0.10 - 0.24	0.30 - 1.5	
		060208 E-GM	KT4625	CVD	●	●	●	●	●	0.8	0.10 - 0.24	0.30 - 1.5	
			KT2415	PVD	☉	●				0.8	0.10 - 0.24	0.30 - 1.5	
		CCMT 09T304 E-GM	KT4625	CVD	●	●	●	●	●	0.4	0.12 - 0.28	0.30 - 1.8	
			KT2415	PVD	☉	●				0.4	0.12 - 0.28	0.30 - 1.8	
	09T308 E-GM	KT4625	CVD	●	●	●	●	●	0.8	0.12 - 0.28	0.30 - 1.8		
		KT2415	PVD	☉	●				0.8	0.12 - 0.28	0.30 - 1.8		
	CCMT 120404 E-GM	KT4625	CVD	●	●	●	●	●	0.4	0.15 - 0.30	0.30 - 2.0		
		KT2415	PVD	☉	●				0.4	0.15 - 0.30	0.30 - 2.0		
	120408 E-GM	KT4625	CVD	●	●	●	●	●	0.8	0.15 - 0.30	0.30 - 2.0		
		KT2415	PVD	☉	●				0.8	0.15 - 0.30	0.30 - 2.0		