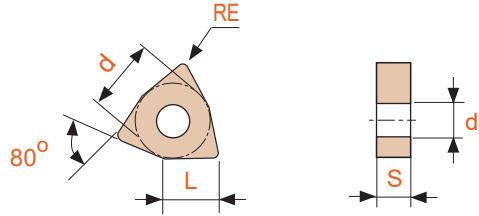


Inserts  
Wendeschneidplatten  
Plaquetas  
チップ

WNMA / WNMG



Trigon 80°  
Negative



Size	L	d	S	d <sub>1</sub>
0804	8.7	12.7	4.76	5.16

Turning Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	Ap (mm)	
Roughing	<b>WNMA</b> 080408 080412 080416	KT6415	CVD			☘				0.8	0.15 - 0.40	0.8 - 4.0	
		KT6415	CVD			☘				1.2	0.15 - 0.40	1.2 - 4.0	
		KT6415	CVD			☘				1.6	0.15 - 0.40	1.6 - 4.0	
Semi-finishing	<b>WNMG</b> 080404  080408  080412	KT6415	CVD			☘				0.4	0.15 - 0.40	0.3 - 4.0	
		KT4625	CVD	☘						0.4	0.12 - 0.36	0.3 - 4.0	
		KT6415	CVD			☘				0.8	0.15 - 0.40	0.3 - 4.0	
		KT4625	CVD	☘						0.8	0.12 - 0.36	0.3 - 4.0	
		KT6415	CVD			☘				1.2	0.15 - 0.40	0.3 - 4.0	
		KT4625	CVD	☘						1.2	0.12 - 0.36	0.3 - 4.0	