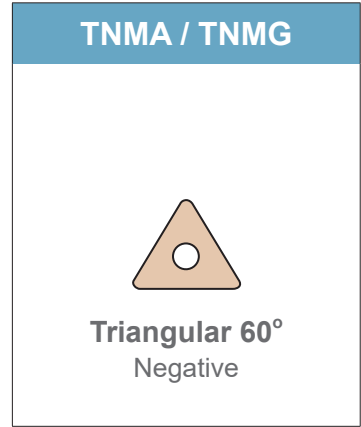
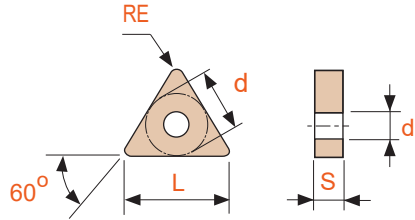


Inserts  
Wendeschneidplatten  
Plaquetas  
チップ

Size	L	d	S	d <sub>1</sub>
1604	16.5	9.525	4.76	3.81
2204	22.0	12.700	4.76	5.16



Turning Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	Ap (mm)		
Roughing	TNMA	160404	KT6415	CVD			●			0.4	0.12 - 0.40	0.4 - 3.5		
		160408	KT6415	CVD			●			0.8	0.12 - 0.40	0.8 - 3.5		
		160412	KT6415	CVD			●			1.2	0.12 - 0.40	1.2 - 3.5		
	TNMA	220408	KT6415	CVD			●			0.8	0.15 - 0.45	0.8 - 4.0		
		220412	KT6415	CVD			●			1.2	0.15 - 0.45	1.2 - 4.0		
		220416	KT6415	CVD			●			1.6	0.15 - 0.45	1.6 - 4.0		
Semi-finishing	TNMG	160404	KT6415	CVD			●			0.4	0.12 - 0.40	0.3 - 3.5		
			KT4625	CVD	●					0.4	0.10 - 0.36	0.3 - 3.5		
		160408	KT6415	CVD			●			0.8	0.12 - 0.40	0.3 - 3.5		
			KT4625	CVD	●					0.8	0.10 - 0.36	0.3 - 3.5		
	160412	KT6415	CVD			●				1.2	0.12 - 0.40	0.3 - 3.5		
		KT4625	CVD	●						1.2	0.10 - 0.36	0.3 - 3.5		
	TNMG	220408	KT6415	CVD			●				0.8	0.15 - 0.45	0.3 - 4.0	
			KT4625	CVD	●					0.8	0.12 - 0.40	0.3 - 4.0		
		220412	KT6415	CVD			●				1.2	0.15 - 0.45	0.3 - 4.0	
			KT4625	CVD	●						1.2	0.12 - 0.40	0.3 - 4.0	
220416	KT6415	CVD			●				1.6	0.15 - 0.45	0.3 - 4.0			
	KT4625	CVD	●						1.6	0.12 - 0.40	0.3 - 4.0			