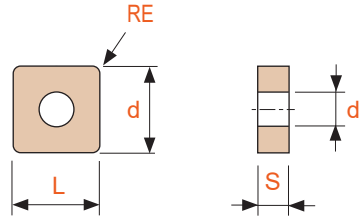
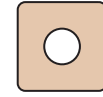


Inserts
 Wendeschneidplatten
 Plaquetas
 チップ

Size	L	d	S	d ₁
1204	12.700	12.700	4.76	5.16
1506	15.875	15.875	6.35	6.35
1906	19.050	19.050	6.35	7.94


SNMA / SNMG


Square 90°
Negative

ISO Negative

Turning Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	Ap (mm)	
Roughing	SNMA	120408	KT6415	CVD			☛			0.8	0.12 - 0.50	0.8 - 4.0	
		120412	KT6415	CVD			☛			1.2	0.12 - 0.50	1.2 - 4.0	
		120416	KT6415	CVD			☛			1.6	0.12 - 0.50	1.6 - 4.0	
	SNMA	150608	KT6415	CVD			☛			0.8	0.15 - 0.55	0.8 - 4.5	
		150612	KT6415	CVD			☛			1.2	0.15 - 0.55	1.2 - 4.5	
		190612	KT6415	CVD			☛			1.2	0.18 - 0.60	1.2 - 5.0	
190616	KT6415	CVD			☛			1.6	0.18 - 0.60	1.6 - 5.0			
Semi-finishing	SNMG	120404	KT6415	CVD			☛			0.4	0.12 - 0.50	0.3 - 4.0	
			KT4625	CVD	☛					0.4	0.10 - 0.45	0.3 - 4.0	
		120408	KT6415	CVD			☛			0.8	0.12 - 0.50	0.3 - 4.0	
			KT4625	CVD	☛					0.8	0.10 - 0.45	0.3 - 4.0	
		120412	KT6415	CVD			☛			1.2	0.12 - 0.50	0.3 - 4.0	
			KT4625	CVD	☛					1.2	0.10 - 0.45	0.3 - 4.0	
	SNMG	150608	KT6415	CVD			☛			0.8	0.15 - 0.55	0.3 - 4.5	
			KT4625	CVD	☛					0.8	0.12 - 0.50	0.3 - 4.5	
		150612	KT6415	CVD			☛			1.2	0.15 - 0.55	0.3 - 4.5	
			KT4625	CVD	☛					1.2	0.12 - 0.50	0.3 - 4.5	
		190612	KT6415	CVD			☛			1.2	0.15 - 0.55	0.3 - 4.5	
			KT4625	CVD	☛					1.2	0.12 - 0.50	0.3 - 4.5	
SNMG	190616	KT6415	CVD			☛			1.6	0.15 - 0.55	0.3 - 4.5		
		KT4625	CVD	☛					1.6	0.12 - 0.50	0.3 - 4.5		