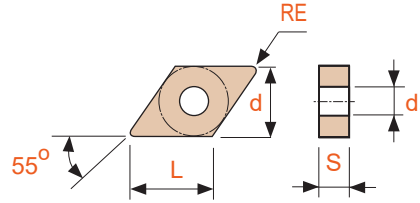


Inserts
Wendeschneidplatten
Plaquetas
チップ

Size	L	d	S	d ₁
1504	15.5	12.7	4.76	5.16
1506	15.5	12.7	6.35	6.35



Turning Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	Ap (mm)	
Roughing	DNMA	150404	KT6415	CVD			☹			0.4	0.12 - 0.40	0.4 - 3.0	
		150408	KT6415	CVD			☹			0.8	0.12 - 0.40	0.8 - 3.0	
	DNMA	150608	KT6415	CVD			☹			0.8	0.12 - 0.40	0.8 - 3.0	
		150612	KT6415	CVD			☹			1.2	0.12 - 0.40	1.2 - 3.0	
150616		KT6415	CVD			☹			1.6	0.12 - 0.40	1.6 - 3.0		
Semi-finishing	DNMG	150404	KT6415	CVD			☹			0.4	0.12 - 0.40	0.3 - 3.0	
			KT4625	CVD	☹					0.4	0.10 - 0.36	0.3 - 3.0	
		150408	KT6415	CVD			☹			0.8	0.12 - 0.40	0.3 - 3.0	
			KT4625	CVD	☹					0.8	0.10 - 0.36	0.3 - 3.0	
	DNMG	150608	KT6415	CVD			☹			0.8	0.12 - 0.40	0.3 - 3.0	
			KT4625	CVD	☹					0.8	0.10 - 0.36	0.3 - 3.0	
		150612	KT6415	CVD			☹			1.2	0.12 - 0.40	0.3 - 3.0	
			KT4625	CVD	☹					1.2	0.10 - 0.36	0.3 - 3.0	
	150616	KT6415	CVD			☹			1.6	0.12 - 0.40	0.3 - 3.0		
		KT4625	CVD	☹					1.6	0.10 - 0.36	0.3 - 3.0		