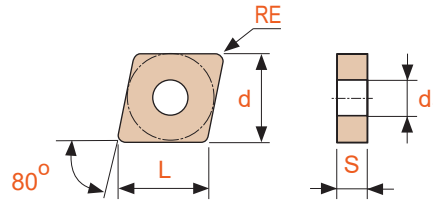
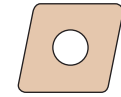


Inserts
Wendeschneidplatten
Plaquetas
チップ

Size	L	d	S	d ₁
1204	12.90	12.700	4.76	5.16
1606	16.10	15.875	6.35	6.35
1906	19.30	19.050	6.35	7.94



CNMA / CNMG



Rhombic 80°
Negative

Turning Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	Ap (mm)		
ISO Negative	Roughing	CNMA 120404 120408 120412	KT6415	CVD			☘				0.4	0.12 - 0.50	0.4 - 5.0	
			KT6415	CVD			☘				0.8	0.12 - 0.50	0.8 - 5.0	
			KT6415	CVD			☘				1.2	0.12 - 0.50	1.2 - 5.0	
	Semi-finishing	CNMA 160608 160612 160616	KT6415	CVD			☘				0.8	0.15 - 0.55	0.8 - 5.5	
			KT6415	CVD			☘				1.2	0.15 - 0.55	1.2 - 5.5	
			KT6415	CVD			☘				1.6	0.15 - 0.55	1.6 - 5.5	
		CNMA 190612 190616	KT6415	CVD			☘				1.2	0.18 - 0.60	1.2 - 6.0	
			KT6415	CVD			☘				1.6	0.18 - 0.60	1.6 - 6.0	
Semi-finishing	CNMG 120404 120408 120412	KT6415	CVD			☘				0.4	0.12 - 0.50	0.3 - 3.5		
		KT4625	CVD	☘						0.4	0.10 - 0.45	0.3 - 3.5		
		KT6415	CVD			☘				0.8	0.12 - 0.50	0.3 - 3.5		
		KT4625	CVD	☘						0.8	0.10 - 0.45	0.3 - 3.5		
		KT6415	CVD			☘				1.2	0.12 - 0.50	0.3 - 3.5		
		KT4625	CVD	☘						1.2	0.10 - 0.45	0.3 - 3.5		
	CNMG 160608 160612 160616	KT6415	CVD			☘				0.8	0.15 - 0.55	0.3 - 4.0		
		KT4625	CVD	☘						0.8	0.12 - 0.50	0.3 - 4.0		
		KT6415	CVD			☘				1.2	0.15 - 0.55	0.3 - 4.0		
		KT4625	CVD	☘						1.2	0.12 - 0.50	0.3 - 4.0		
		KT6415	CVD			☘				1.6	0.15 - 0.55	0.3 - 4.0		
		KT4625	CVD	☘						1.6	0.12 - 0.50	0.3 - 4.0		
CNMG 190608 190612 190616	KT6415	CVD			☘				0.8	0.18 - 0.55	0.3 - 4.0			
	KT4625	CVD	☘						0.8	0.16 - 0.50	0.3 - 4.0			
	KT6415	CVD			☘				1.2	0.18 - 0.55	0.3 - 4.0			
	KT4625	CVD	☘						1.2	0.16 - 0.50	0.3 - 4.0			
	KT6415	CVD			☘				1.6	0.18 - 0.55	0.3 - 4.0			
	KT4625	CVD	☘						1.6	0.16 - 0.50	0.3 - 4.0			