

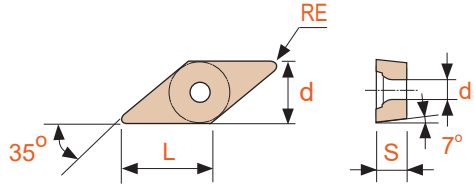
Inserts

Wendeschneidplatten

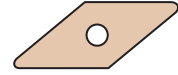
Plaquetas

チップ

Size	L	d	S	d ₁
1103	11.1	6.350	3.18	2.8
1604	16.6	9.525	4.76	4.4
2205	22.0	12.700	5.56	5.5



VCGT



Rhombic35°
Positive

Turning Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	Ap (mm)	
Aluminum, Positive	VCGT	110302 E-AL	KT10F	-						0.2	0.05 - 0.12	0.15 - 2.5	
		110304 E-AL	KT10F	-						0.4	0.05 - 0.15	0.15 - 2.5	
	VCGT	160402 E-AL	KT10F	-						0.2	0.06 - 0.15	0.15 - 3.5	
		160404 E-AL	KT10F	-						0.4	0.07 - 0.24	0.15 - 3.5	
		160408 E-AL	KT10F	-						0.8	0.08 - 0.28	0.15 - 3.5	
	VCGT	220530 E-AL	KT10F	-						3.0	0.10 - 0.35	0.15 - 4.0	