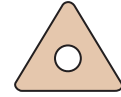
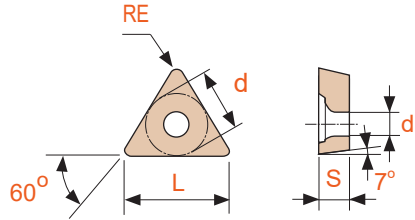


Inserts  
Wendeschneidplatten  
Plaquetas  
チップ

TCGT



Triangular 60°  
Positive



Size	L	d	S	d <sub>1</sub>
0902	9.6	5.560	2.38	2.5
1102	11.0	6.350	2.38	2.8
16T3	16.5	9.525	3.97	4.4

Turning Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	Ap (mm)	
Light cut	<b>TCGT</b> 090204 E-AL	KT10F	-				☘			0.4	0.05 - 0.24	0.15 - 2.5	
	<b>TCGT</b> 110202 E-AL 110204 E-AL	KT10F	-				☘			0.2	0.08 - 0.20	0.15 - 3.0	
		KT10F	-				☘			0.4	0.08 - 0.24	0.15 - 3.0	
<b>TCGT</b> 16T304 E-AL 16T308 E-AL	KT10F	-					☘			0.4	0.10 - 0.24	0.20 - 3.5	
	KT10F	-					☘			0.8	0.10 - 0.48	0.20 - 3.5	

For Aluminum, Positive