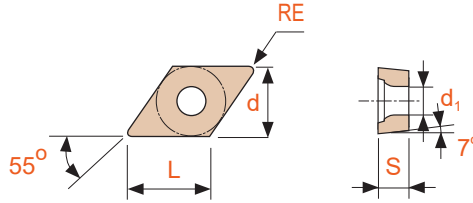


Inserts
Wendeschneidplatten
Plaquetas
チップ

Size	L	d	S	d ₁
0702	7.8	6.350	2.38	2.8
11T3	11.6	9.525	3.97	4.4



DCGT

**Rhombic 55°
Positive**

Turning Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	Ap (mm)	
Light cut	DCGT 070202 E-AL 070204 E-AL	KT10F	-				●			0.2	0.05 - 0.12	0.15 - 2.0	
		KT10F	-				●			0.4	0.05 - 0.15	0.15 - 2.0	
	DCGT 11T302 E-AL 11T304 E-AL 11T308 E-AL	KT10F	-				●			0.2	0.06 - 0.12	0.15 - 3.0	
		KT10F	-				●			0.4	0.07 - 0.24	0.15 - 3.0	
		KT10F	-				●			0.8	0.08 - 0.30	0.15 - 3.0	
		KT10F	-				●						

For Aluminum, Positive