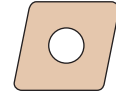


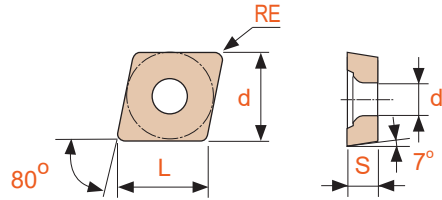
Inserts
Wendeschneidplatten
Plaquetas
チップ

CCGT



Rhombic 80°
Positive

Size	L	d	S	d ₁
0602	6.4	6.350	2.38	2.8
09T3	9.7	9.525	3.97	4.4
1204	12.9	12.700	4.76	5.5



Turning Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	Ap (mm)	
Light cut	CCGT 060202 E-AL 060204 E-AL	KT10F	-				☘			0.2	0.05 - 0.12	0.20 - 2.5	
		KT10F	-				☘			0.4	0.05 - 0.15	0.20 - 2.5	
	CCGT 09T302 E-AL 09T304 E-AL 09T308 E-AL	KT10F	-				☘			0.2	0.08 - 0.15	0.20 - 3.0	
		KT10F	-				☘			0.4	0.08 - 0.20	0.20 - 3.0	
		KT10F	-				☘			0.8	0.08 - 0.30	0.20 - 3.0	
	CCGT 120404 E-AL 120408 E-AL	KT10F	-				☘			0.4	0.08 - 0.25	0.20 - 3.5	
KT10F		-				☘			0.8	0.10 - 0.30	0.20 - 3.5		

For Aluminum, Positive