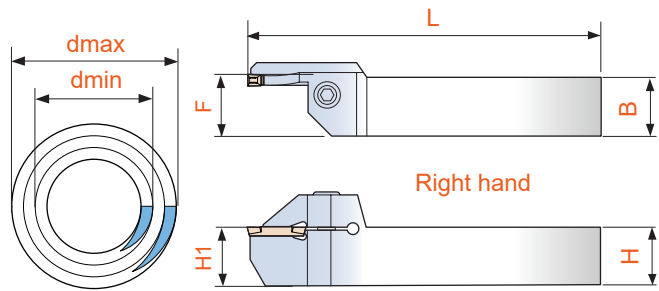
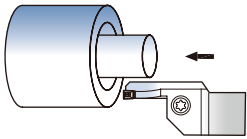


### Face grooving tools

Axialeinstechen  
Ranurado frontal  
端面溝入れ加工



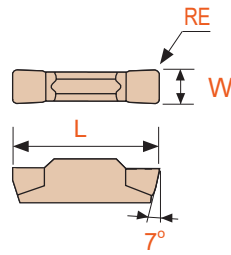
ZYHR	Example / Order code : <b>ZYHR25-3T15-F050-065</b>									
Grooving tools	H(H1)	B	dmin	dmax	Tmax	L	F	Inserts		
ZYHR25-3T15-F050-065 ZYHR25-3T15-F065-090	25	25	50 65	65 90	15	150	24	MGMN 300	HM61025	PL50
ZYHR25-3T20-F090-130	25	25	90	130	20	150	24	MGMN 300	HM61025	PL50
ZYHR25-4T15-F050-065 ZYHR25-4T15-F065-090 ZYHR25-4T15-F090-130	25	25	50 65 90	65 90 130	15	150	23.6	MGMN 400	HM61025	PL50
ZYHR25-4T20-F050-065 ZYHR25-4T20-F065-090 ZYHR25-4T20-F090-130	25	25	50 65 90	65 90 130	20	150	23.6	MGMN 400	HM61025	PL50
ZYHR25-5T16-F050-065 ZYHR25-5T16-F065-090 ZYHR25-5T16-F090-130	25	25	50 65 90	65 90 130	16	150	23.1	MGMN 500	HM61025	PL50
ZYHR25-5T20-F050-065 ZYHR25-5T20-F065-090 ZYHR25-5T20-F090-130	25	25	50 65 90	65 90 130	20	150	23.1	MGMN 500	HM61025	PL50
ZYHR25-5T25-F050-065 ZYHR25-5T25-F065-090 ZYHR25-5T25-F090-130	25	25	50 65 90	65 90 130	25	150	23.1	MGMN 500	HM61025	PL50

Inserts  
Wendeschneidplatten  
Plaquetas  
チップ

MGMN



Grooving



Size	L	W
300	21.0	3.0
400	21.0	4.0
500	26.0	5.0

Grooving Inserts	Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	
<b>MGMN</b> 300-M	KT2415	PVD	☺	☹					0.4	0.03 - 0.15	
<b>MGMN</b> 400-M	KT2415	PVD	☺	☹					0.4	0.08 - 0.25	
<b>MGMN</b> 500-M	KT2415	PVD	☺	☹					0.8	0.10 - 0.35	