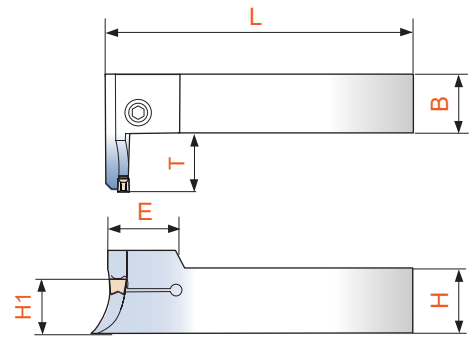
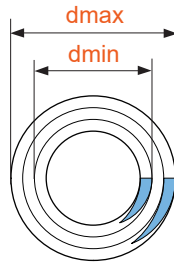
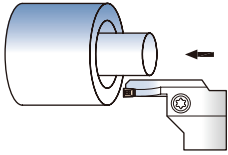


Face grooving tools

 Axialeinstechen
 Ranurado frontal
 端面溝入れ加工


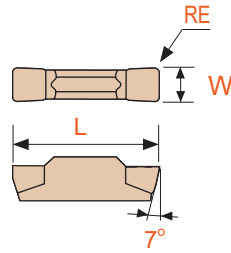
ZLHR	Example / Order code : ZLHR25-4T15-F090-130								
Grooving tools	H(H1)	B	dmin	dmax	Tmax	L	E	Inserts	
ZLHR25-4T15-F090-130 ZLHR25-4T15-F140-230	25	25	90 140	130 230	15	150	18.5	MGMN 400	HM61025 PL50
ZLHR25-5T15-F070-110 ZLHR25-5T15-F090-130	25	25	70 90	110 130	15	150	22.0	MGMN 500	HM61025 PL50

Inserts
Wendeschneidplatten
Plaquetas
チップ

MGMN



Grooving



Size	L	W
400	21.0	4.0
500	26.0	5.0

Grooving Inserts	Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)
MGMN 400-M	KT2415	PVD	☺	☹					0.4	0.08 - 0.25
MGMN 500-M	KT2415	PVD	☺	☹					0.8	0.10 - 0.35