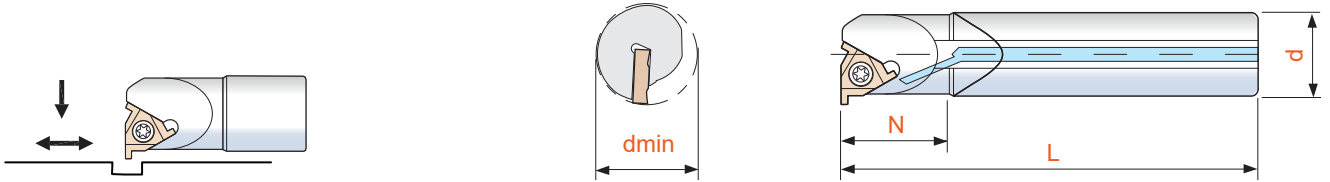


Internal grooving tools

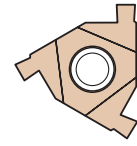
Inneneinstechen
Ranurado interior
内径溝入れ加工



SNR / L	Example / Order code : SNR-A0008K-08-S08							
Grooving tools	d	N	L	dmin		Inserts		
SNR / L -A0008K-08	08	20	125	11	Y	TNR 08..	MS2206F	ETF07
SNR / L -A0010K-11	10	22	125	13	Y	TNR 11..	MS2507G	ETF08
SNR / L -A0012M-11	12	26	150	16	Y	TNR 11..	MS2507G	ETF08
SNR / L -A0016Q-16	16	36	180	19	Y	TNR 16..	MS3509A	ETF15
SNR / L -A0020R-16	20	40	200	24	Y	TNR 16..	MS3512A	ETF15

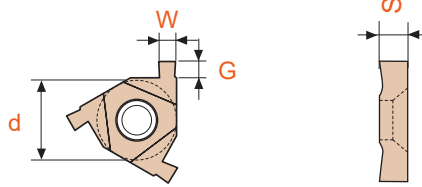
Inserts
Wendeschneidplatten
Plaquetas
チップ

TNR



Grooving

Size	d	S
08	4.760	2.20
11	6.350	3.20
16	9.525	3.65



Grooving Inserts		Grade	Coating	P	M	K	N	S	H	W	G		
Grooving	TNR 08W075	KT3020	PVD	●	●	●	●			0.75	0.8		
		KT0110	-			●	●			0.75	0.8		
					●	●	●	●					
	08W085	KT3020	PVD	●	●		●	●			0.85	0.8	
		KT0110	-			●	●				0.85	0.8	
					●	●	●	●					
	08W100	KT3020	PVD	●	●		●	●			1.00	0.8	
		KT0110	-			●	●				1.00	0.8	
					●	●	●	●					
	TNR	11W080	KT3020	PVD	●	●		●	●		0.80	1.2	
			KT0110	-			●	●			0.80	1.2	
		11W100	KT3020	PVD	●	●		●	●		1.00	1.2	
KT0110			-			●	●			1.00	1.2		
11W125	KT3020	PVD	●	●		●	●		1.25	1.2			
	KT0110	-			●	●			1.25	1.2			
11W150	KT3020	PVD	●	●		●	●		1.50	1.2			
	KT0110	-			●	●			1.20	1.2			
TNR	16W100	KT3020	PVD	●	●		●	●		1.00	2.0		
		KT0110	-			●	●			1.00	2.0		
	16W125	KT3020	PVD	●	●		●	●		1.25	2.0		
		KT0110	-			●	●			1.25	2.0		
	16W150	KT3020	PVD	●	●		●	●		1.50	2.0		
KT0110	-			●	●			1.50	2.0				
16W180	KT3020	PVD	●	●		●	●		1.80	2.0			
KT0110	-			●	●			1.80	2.0				
16W200	KT3020	PVD	●	●		●	●		2.00	2.0			
KT0110	-			●	●			2.00	2.0				
				●	●	●	●	●					