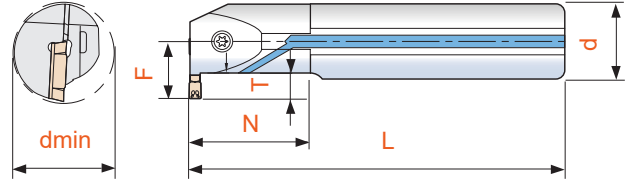
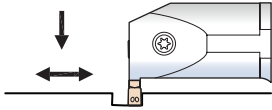


### Internal grooving tools

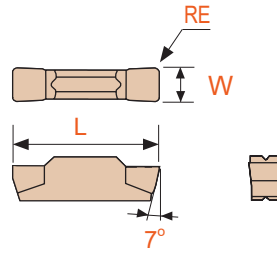
Inneneinstechen  
Ranurado interior  
内径溝入れ加工



MGIVR Grooving tools	Example / Order code : <b>MGIVR-2016-M2</b>									
	d	dmin	N	L	F	T		Inserts		
<b>MGIVR-2016-M2</b>	16	20	25	150	12.0	4	Y	MGMN 200	MS30510	PL25
<b>MGIVR-2520-M2</b>	20	25	25	150	14.5	4	Y	MGMN 200	MS50812	PL40
<b>MGIVR-2620-M3</b>	20	26	25	150	16.0	6	Y	MGMN 300	MS50812	PL40
<b>MGIVR-2620-M4</b>	20	26	25	150	16.0	6	Y	MGMN 400	MS50812	PL40
<b>MGIVR-2925-R2</b>	25	29	30	200	16.5	4	Y	MGMN 200	MS50815	PL40
<b>MGIVR-3020-M3</b>	20	30	25	150	20.0	10	Y	MGMN 300	MS50812	PL40
<b>MGIVR-3020-M4</b>	20	30	25	150	20.0	10	Y	MGMN 400	MS50812	PL40
<b>MGIVR-3125-R3</b>	25	31	30	200	18.5	6	Y	MGMN 300	MS50815	PL40
<b>MGIVR-3125-R4</b>	25	31	30	200	18.5	6	Y	MGMN 400	MS50815	PL40
<b>MGIVR-3525-R3</b>	25	35	30	200	22.5	10	Y	MGMN 300	MS50815	PL40
<b>MGIVR-3525-R4</b>	25	35	30	200	22.5	10	Y	MGMN 400	MS50815	PL40
<b>MGIVR-3832-S3</b>	32	38	40	250	22.0	6	Y	MGMN 300	MS50815	PL40
<b>MGIVR-3832-S4</b>	32	38	40	250	22.0	6	Y	MGMN 400	MS50815	PL40
<b>MGIVR-4232-S3</b>	32	42	40	250	26.0	10	Y	MGMN 300	MS50815	PL40
<b>MGIVR-4232-S4</b>	32	42	40	250	26.0	10	Y	MGMN 400	MS50815	PL40
<b>MGIVR-5040-T4</b>	40	50	45	300	30.0	10	Y	MGMN 400	MS50815	PL40
<b>MGIVR-5540-T4</b>	40	55	45	300	35.0	15	Y	MGMN 400	MS50815	PL40

Inserts  
Wendeschneidplatten  
Plaquetas  
チップ

MGMN



Grooving

Size	L	W	Size	L	W
200	16.0	2.0	400	21.0	4.0
300	21.0	3.0	500	26.0	5.0

Grooving Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	
Grooving	<b>MGMN 200-G</b>	KT2415	PVD	☺	☹					0.2	0.02 - 0.10	
	<b>MGMN 250-M</b>	KT2415	PVD	☺	☹					0.2	0.02 - 0.12	
	<b>MGMN 300-M</b>	KT2415	PVD	☺	☹					0.4	0.03 - 0.15	
	<b>MGMN 400-M</b>	KT2415	PVD	☺	☹					0.4	0.08 - 0.25	