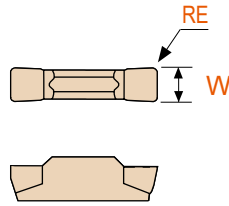


Inserts
Wendeschneidplatten
Plaquetas
チップ

Size	W
2002	2.0
2202	2.2
3102	3.1



Grooving

Grooving Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)		
Grooving	DGN 2002C	IC908	PVD	●	●	●	●	●	●	0.2	0.05 - 0.16		
		IC354	PVD	●	●	●	●	●	●	0.2	0.05 - 0.16		
		IC328	PVD	●	●	●	●	●	●	0.2	0.05 - 0.16		
	DGN 2202C	IC908	PVD	●	●	●	●	●	●	0.2	0.05 - 0.16		
		IC354	PVD	●	●	●	●	●	●	0.2	0.05 - 0.16		
		IC328	PVD	●	●	●	●	●	●	0.2	0.05 - 0.16		
		2202J	IC908	PVD	●	●	●	●	●	●	0.2	0.05 - 0.16	
			IC354	PVD	●	●	●	●	●	●	0.2	0.05 - 0.16	
			IC328	PVD	●	●	●	●	●	●	0.2	0.05 - 0.16	
	DGN 3102C	IC908	PVD	●	●	●	●	●	●	0.2	0.10 - 0.25		
		IC354	PVD	●	●	●	●	●	●	0.2	0.10 - 0.25		
		IC328	PVD	●	●	●	●	●	●	0.2	0.10 - 0.25		
		3102J	IC908	PVD	●	●	●	●	●	●	0.2	0.10 - 0.25	
			IC354	PVD	●	●	●	●	●	●	0.2	0.10 - 0.25	
			IC328	PVD	●	●	●	●	●	●	0.2	0.10 - 0.25	
	DGR 2202C-6D	IC908	PVD	●	●	●	●	●	●	0.2	0.04 - 0.12		
		IC354	PVD	●	●	●	●	●	●	0.2	0.04 - 0.12		
		IC328	PVD	●	●	●	●	●	●	0.2	0.04 - 0.12		
		2202J-6D	IC908	PVD	●	●	●	●	●	●	0.2	0.03 - 0.10	
			IC354	PVD	●	●	●	●	●	●	0.2	0.03 - 0.10	
			IC328	PVD	●	●	●	●	●	●	0.2	0.03 - 0.10	
	DGR 3102J-6D	IC908	PVD	●	●	●	●	●	●	0.2	0.04 - 0.14		
		IC354	PVD	●	●	●	●	●	●	0.2	0.04 - 0.14		
		IC328	PVD	●	●	●	●	●	●	0.2	0.04 - 0.14		
3102J-15D		IC908	PVD	●	●	●	●	●	●	0.2	0.04 - 0.10		
		IC354	PVD	●	●	●	●	●	●	0.2	0.04 - 0.10		
		IC328	PVD	●	●	●	●	●	●	0.2	0.04 - 0.10		