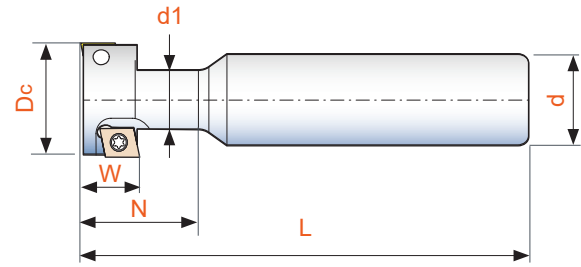


### Slot and groove milling tools

Nutenfräser und Abtrennen

Ranurado y fresado de ranuras

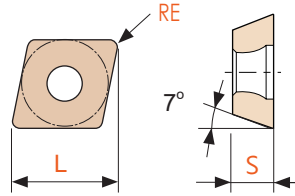
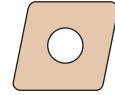
突切りおよび溝フライス加工



<b>CCM</b> Cutters	Example / Order code : <b>CCM06-D25-S20-90</b>									
	Dc	d	L	W	N	d1	Z	Inserts		
<b>CCM06-D25-S20-90</b> <b>CCM06-D40-S20-150</b>	25 40	20	90 150	11 9	28 26	12.5 19.8	4 4	N N CCMT 0602	MS2506A ETF09	
<b>CCM09-D40-S25-110</b> <b>CCM09-D60-S25-160</b>	40 60	25	110 160	18 15	45 30	20.0 24.8	4 4	N N CCMT 09T3	MS4011A ETF15	

Inserts  
Wendeschneidplatten  
Plaquetas  
チップ

CCMT



Size	L	S
0602	6.35	2.38
09T3	9.525	3.97

Milling Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/rev)	Ap (mm)	
CCMT	060204	KT2615	PVD	☹	☹	☹				0.4	0.08 - 0.18	0.40 - 1.2	
	09T308	KT2615	PVD	☹	☹	☹				0.8	0.12 - 0.28	0.60 - 1.8	