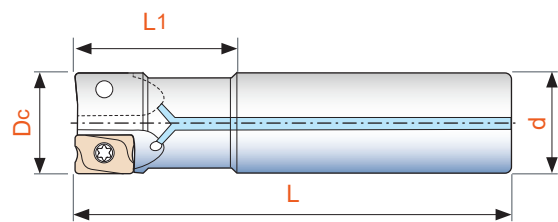


Shoulder milling cutters

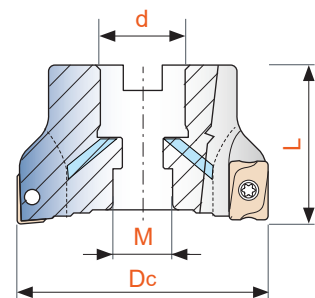
Eckfräser

Fresado en escuadra

肩削りフライス加工

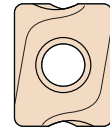
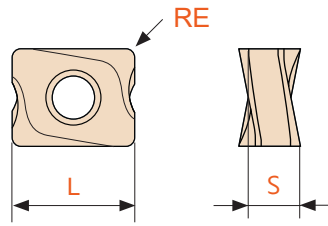


ST90LN12	Example / Order code : ST90LN12-252-A25-150								
Cutters	Dc	d	L	L1	Z	Y	Inserts		
ST90LN12-252-A25-150	25	25	150	40	2	Y	LNGX 1205	M03510	STK10
ST90LN12-323-A32-150	32	32	150	40	3	Y	LNGX 1205	M03510	STK10



TK90LN12	Example / Order code : TK90LN12-0505-A22								
Cutters	Dc	d	L	M	Z	Y	Inserts		
TK90LN12-0505-A22	50	22	40	18	5	Y	LNGX 1205	M03510	STK10
TK90LN12-0636-A22	63	22	40	18	6	Y	LNGX 1205	M03510	STK10
TK90LN12-0807-A27	80	27	50	38	7	Y	LNGX 1205	M03510	STK10
TK90LN12-1009-A32	100	32	50	45	9	Y	LNGX 1205	M03510	STK10

Inserts
Wendeschneidplatten
Plaquetas
チップ



4 Cutting edges

Size	L	S
1205	12.0	5.96

Milling Inserts	Grade	Coating	P	M	K	N	S	H	RE	fz (mm/t)	Ap (mm)
LNGX 120508 ER-M	KM1520	PVD	☐	☐	☐	☐	☐	☐	0.8	0.06 - 0.26	0.30 - 4.0
	KM1530	PVD	☐	☐	☐	☐	☐	☐	0.8	0.05 - 0.24	0.30 - 4.0

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