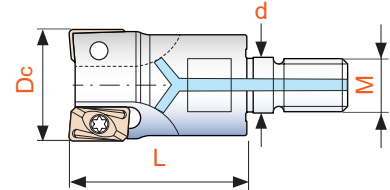


Shoulder milling cutters

Eckfräser

Fresado en escuadra

肩削りフライス加工

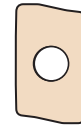


BAP3		Example / Order code : BAP3-162-AMD14								
Threading cutters		Dc	d	L	M	Z		Inserts		
BAP3-162-AMD14		16	8.5	25	M8	2	Y	AP.. 1135	MS2506E	ETF08
BAP3-172-AMD14		17	8.5	25	M8	2	Y	AP.. 1135	MS2506E	ETF08
BAP3-202-AMD18		20	10.5	26	M10	2	Y	AP.. 1135	MS2506E	ETF08
BAP3-203-AMD18						3	Y			
BAP3-212-AMD18		21	10.5	30	M10	2	Y	AP.. 1135	MS2506E	ETF08
BAP3-213-AMD18						3	Y			
BAP3-253-AMD23		25	12.5	35	M12	3	Y	AP.. 1135	MS2506E	ETF08
BAP3-254-AMD23						4	Y			
BAP3-263-AMD23		26	12.5	35	M12	3	Y	AP.. 1135	MS2506E	ETF08
BAP3-264-AMD23						4	Y			
BAP3-324-AMD29		32	17.0	43	M16	4	Y	AP.. 1135	MS2506E	ETF08
BAP3-325-AMD29						5	Y			
BAP3-334-AMD29		33	17.0	43	M16	4	Y	AP.. 1135	MS2506E	ETF08
BAP3-335-AMD29						5	Y			
BAP3-354-AMD29		35	17.0	43	M16	4	Y	AP.. 1135	MS2506E	ETF08
BAP3-355-AMD29						5	Y			

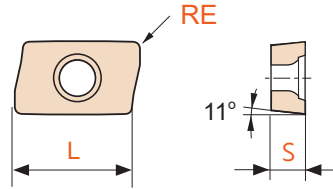
BAP4		Example / Order code : BAP4-252-AMD23								
Threading cutters		Dc	d	L	M	Z		Inserts		
BAP4-252-AMD23		25	12.5	38	M12	2	Y	AP.. 1604	MS4009A	ETF15
BAP4-262-MD23		26	12.5	38	M12	2	N	AP.. 1604	MS4009A	ETF15
BAP4-322-MD29		32	17.0	43	M16	2	N	AP.. 1604	MS4009A	ETF15
BAP4-323-MD29						3	N			
BAP4-332-MD29		33	17.0	43	M16	2	N	AP.. 1604	MS4011A	ETF15
BAP4-333-AMD29						3	Y			
BAP4-353-MD29		35	17.0	43	M16	3	N	AP.. 1604	MS4011A	ETF15

Inserts
Wendeschneidplatten
Plaquitas
チップ

APMT / APGT



2 Cutting edges



Size	L	S
1135	11.0	3.50
1604	16.0	4.76

Milling Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/t)	Ap (mm)	
APMT	1135 PDER-H2	KM1520	PVD	●	○	●				0.8	0.12 - 0.26	0.30 - 4.0	
		KM1530	PVD	●	●	✕				0.8	0.10 - 0.24	0.30 - 4.0	
	1135 PDER-M2	KM1520	PVD	●	○	●				0.8	0.12 - 0.26	0.30 - 4.0	
		KM1530	PVD	●	●	✕				0.8	0.10 - 0.24	0.30 - 4.0	
APMT	1604 PDER-H2	KM1520	PVD	●	○	●				0.8	0.14 - 0.32	0.50 - 6.0	
		KM1530	PVD	●	●	✕				0.8	0.12 - 0.30	0.50 - 6.0	
	1604 PDER-M2	KM1520	PVD	●	○	●				0.8	0.14 - 0.32	0.50 - 6.0	
		KM1530	PVD	●	●	✕				0.8	0.12 - 0.30	0.50 - 6.0	
APGT	1135 PDER-G2	KM10F	-				●			0.8	0.10 - 0.30	0.30 - 4.0	
	1604 PDER-G2	KM10F	-				●			0.8	0.12 - 0.40	0.50 - 6.0	