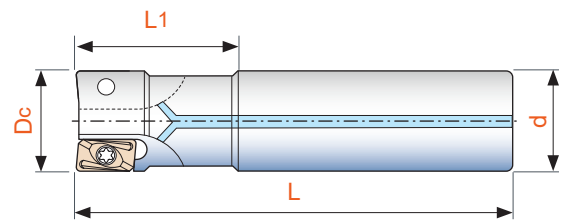


Shoulder milling cutters

Eckfräser

Fresado en escuadra

肩削りフライス加工

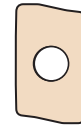


BAP3		Example / Order code : BAP3-162-A16-100								
Cutters		Dc	d	L	L1	Z		Inserts		
BAP3-162-A16-100	16	16	100	20	2	Y		AP.. 1135	MS2506E	ETF08
BAP3-162-A16-150	16	16	150	20	2	Y		AP.. 1135	MS2506E	ETF08
BAP3-172-A16-150	17	16	150	20	2	Y		AP.. 1135	MS2506E	ETF08
BAP3-202-A20-110	20		110		2	Y		AP.. 1135	MS2506E	ETF08
BAP3-203-A20-110	20	20	110	20	3	Y				
BAP3-202-A20-150	20		150		2	Y				
BAP3-203-A20-200	20		200		3	Y				
BAP3-212-A20-150	21		150		2	Y		AP.. 1135	MS2506E	ETF08
BAP3-213-A20-150	21	20	150	25	3	Y				
BAP3-213-A20-200	21		200		3	Y				
BAP3-253-A25-150	25	25	150	35	3	Y		AP.. 1135	MS2506E	ETF08
BAP3-254-A25-150	25	25	150		4	Y		AP.. 1135	MS2506E	ETF08
BAP3-263-A25-150	26	25	150	35	3	Y		AP.. 1135	MS2506E	ETF08
BAP3-264-A25-150	26	25	150		4	Y				
BAP3-323-A32-150	32		150		3	Y		AP.. 1135	MS2506E	ETF08
BAP3-324-A32-150	32	32	150	35	4	Y				
BAP3-323-A32-200	32		200		3	Y				
BAP3-324-A32-200	32		200		4	Y				
BAP3-334-A32-150	33	32	150	35	4	Y		AP.. 1135	MS2506E	ETF08
BAP3-334-A32-200	33	32	200		4	Y				

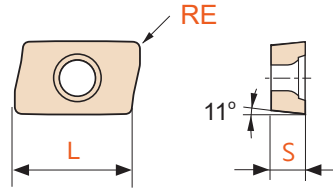
BAP4		Example / Order code : BAP4-252-A25-120								
Cutters		Dc	d	L	L1	Z		Inserts		
BAP4-252-A25-120	25	25	120	40	2	Y		AP.. 1604	MS4009A	ETF15
BAP4-252-S25-200	25	25	200		2	N		AP.. 1604	MS4009A	ETF15
BAP4-262-S25-150	26	25	150	40	2	N		AP.. 1604	MS4009A	ETF15
BAP4-262-S25-200	26	25	200		2	N				
BAP4-323-A32-130	32	32	130	40	3	Y		AP.. 1604	MS4009A	ETF15
BAP4-323-S32-200	32	32	200		3	N				
BAP4-333-S32-150	33	32	150	40	3	Y		AP.. 1604	MS4011A	ETF15
BAP4-333-S32-200	33	32	200		3	N				

Inserts
Wendeschneidplatten
Plaquitas
チップ

APMT / APGT



2 Cutting edges



Size	L	S
1135	11.0	3.50
1604	16.0	4.76

Milling Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/t)	Ap (mm)	
APMT	1135 PDER-H2	KM1520	PVD	●	○	●				0.8	0.12 - 0.26	0.30 - 4.0	
		KM1530	PVD	●	●	✕				0.8	0.10 - 0.24	0.30 - 4.0	
	1135 PDER-M2	KM1520	PVD	●	○	●				0.8	0.12 - 0.26	0.30 - 4.0	
		KM1530	PVD	●	●	✕				0.8	0.10 - 0.24	0.30 - 4.0	
APMT	1604 PDER-H2	KM1520	PVD	●	○	●				0.8	0.14 - 0.32	0.50 - 6.0	
		KM1530	PVD	●	●	✕				0.8	0.12 - 0.30	0.50 - 6.0	
	1604 PDER-M2	KM1520	PVD	●	○	●				0.8	0.14 - 0.32	0.50 - 6.0	
		KM1530	PVD	●	●	✕				0.8	0.12 - 0.30	0.50 - 6.0	
APGT	1135 PDER-G2	KM10F	-				●			0.8	0.10 - 0.30	0.30 - 4.0	
	1604 PDER-G2	KM10F	-				●			0.8	0.12 - 0.40	0.50 - 6.0	