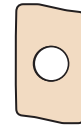
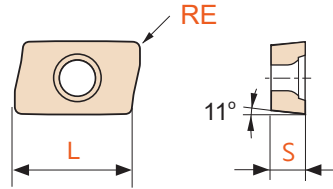


Inserts
 Wendeschneidplatten
 Plaquetas
 チップ

APMT / APGT

2 Cutting edges

| Size | L | S |
|------|------|------|
| 1135 | 11.0 | 3.50 |
| 1604 | 16.0 | 4.76 |



| Milling Inserts | | Grade | Coating | P | M | K | N | S | H | RE | fz (mm/t) | Ap (mm) | |
|-----------------|--------------|--------|---------|---|---|---|---|---|---|-----|-------------|------------|--|
| APMT | 1135 PDER-H2 | KM1520 | PVD | ● | ○ | ● | | | | 0.8 | 0.12 - 0.26 | 0.30 - 4.0 | |
| | | KM1530 | PVD | ● | ● | ✕ | | | | 0.8 | 0.10 - 0.24 | 0.30 - 4.0 | |
| | 1135 PDER-M2 | KM1520 | PVD | ● | ○ | ● | | | | 0.8 | 0.12 - 0.26 | 0.30 - 4.0 | |
| | | KM1530 | PVD | ● | ● | ✕ | | | | 0.8 | 0.10 - 0.24 | 0.30 - 4.0 | |
| APMT | 1604 PDER-H2 | KM1520 | PVD | ● | ○ | ● | | | | 0.8 | 0.14 - 0.32 | 0.50 - 6.0 | |
| | | KM1530 | PVD | ● | ● | ✕ | | | | 0.8 | 0.12 - 0.30 | 0.50 - 6.0 | |
| | 1604 PDER-M2 | KM1520 | PVD | ● | ○ | ● | | | | 0.8 | 0.14 - 0.32 | 0.50 - 6.0 | |
| | | KM1530 | PVD | ● | ● | ✕ | | | | 0.8 | 0.12 - 0.30 | 0.50 - 6.0 | |
| APGT | 1135 PDER-G2 | KM10F | - | | | | ● | | | 0.8 | 0.10 - 0.30 | 0.30 - 4.0 | |
| | 1604 PDER-G2 | KM10F | - | | | | ● | | | 0.8 | 0.12 - 0.40 | 0.50 - 6.0 | |
| | | | | | | | | | | | | | |