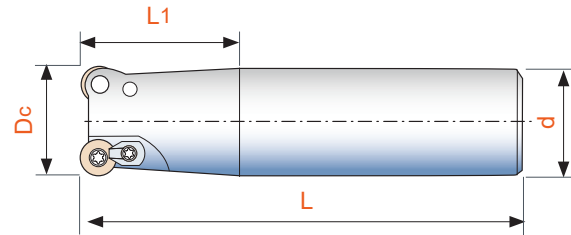


Profile milling tools, copy milling tools

Konturfräser, Kopierfräser

Fresado-copiado, contorneado

コピーミリング、コンタリング加工



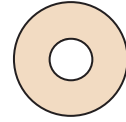
RD08		Example / Order code : RD08-162-S16-150											
Cutters		Dc	d	L	L1	Z		Inserts					
RD08-162-S16-150	RD08-162-S16-200	16	16	150	40	2	N	RDMW 0802	MS3006B	ETF09	-	-	
16		16	200	200	40	2	N						
RD08-172-S16-150	RD08-172-S16-200	17	16	150	25	2	N	RDMW 0802	MS3006B	ETF09	-	-	
17		17	200	200	25	2	N						
RD08-202-S20-150	RD08-202-S20-200	20	20	150	40	2	N	RDMW 0802	MS3008B	ETF09	MC35-3V	ETF15	
20		20	200	200	40	2	N						
RD08-212-S20-150	RD08-212-S20-200	21	20	150	25	2	N	RDMW 0802	MS3008B	ETF09	MC35-3V	ETF15	
21		21	200	200	25	2	N						
RD08-253-S25-150	RD08-263-S25-150	25	25	150	50	3	N	RDMW 0802	MS3008B	ETF09	MC35-3V	ETF15	
26		26	25	200	25	3	N						

RD10		Example / Order code : RD10-252-S25-150											
Cutters		Dc	d	L	L1	Z		Inserts					
RD10-252-S25-150	RD10-252-S25-200	25	25	150	45	2	N	RDMW 10T3	MS4009B	ETF15	MC35-3V	ETF15	
25		25	200	200	45	2	N						
RD10-262-S25-150	RD10-262-S25-200	26	25	150	30	2	N	RDMW 10T3	MS4009B	ETF15	MC35-3V	ETF15	
26		26	200	200	30	2	N						
RD10-323-S32-200	RD10-323-S32-250	32	32	200	45	3	N	RDMW 10T3	MS4009B	ETF15	MC35-3V	ETF15	
32		32	250	250	45	3	N						
RD10-353-S32-200	RD10-353-S32-250	35	32	200	35	3	N	RDMW 10T3	MS4009B	ETF15	MC35-3V	ETF15	
35		35	250	250	35	3	N						

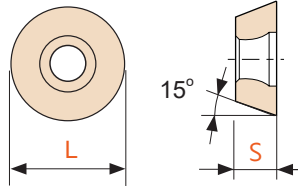
RD12		Example / Order code : RD12-252-S25-150											
Cutters		Dc	d	L	L1	Z		Inserts					
RD12-252-S25-150	RD12-252-S25-200	25	25	150	45	2	N	RDMW 1204	MS4009A	ETF15	MC35-3V	ETF15	
25		25	200	200	45	2	N						

Inserts
Wendeschneidplatten
Plaquetas
チップ

RDMW



Round



Size	L	S
0802	8.0	2.38
10T3	10.0	3.97
1204	12.0	4.76
1606	16.0	5.56

Milling Inserts	Grade	Coating	Material						fz (mm/t)	Ap (mm)	
			P	M	K	N	S	H			
RDMW 0802 MOF	KM1520	PVD	●	●	✘				0.12 - 0.26	0.30 - 2.0	
	KM1530	PVD	●	●	●			●	0.10 - 0.24	0.30 - 2.0	
RDMW 10T3 MOF	KM1520	PVD	●	●	✘				0.14 - 0.38	0.40 - 2.5	
	KM1530	PVD	●	●	●			●	0.12 - 0.36	0.40 - 2.5	
RDMW 1204 MOF	KM1520	PVD	●	●	✘				0.17 - 0.45	0.50 - 3.0	
	KM1530	PVD	●	●	●			●	0.15 - 0.40	0.50 - 3.0	
RDMW 1605 MOF	KM1520	PVD	●	●	✘				0.20 - 0.55	0.50 - 4.0	
	KM1530	PVD	●	●	●			●	0.18 - 0.50	0.50 - 4.0	