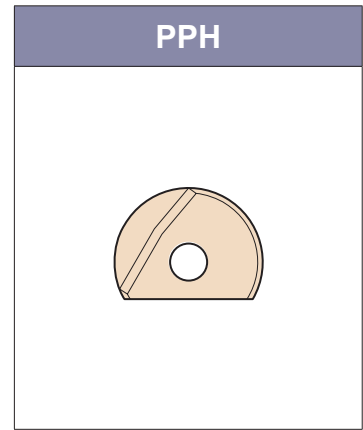
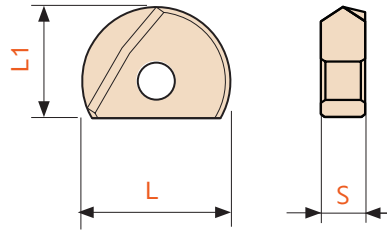


Inserts
Wendeschneidplatten
Plaquetas
チップ

Size	L	L1	S
0800	8.0	7.0	2.40
1000	10.0	8.5	2.60
1200	12.0	10.0	3.00
1600	16.0	12.0	4.00
2000	20.0	15.0	5.00
2500	25.0	18.5	6.00



Milling Inserts		Grade	Coating	P	M	K	N	S	H	fz (mm/t)	Ap (mm)	
PPH	0800 L1	KM2003	PVD	☺	☺	☹	☺	☺	☺	0.15 - 0.36	0.40 - 1.0	
	1000 L1	KM2003	PVD	☺	☺	☹	☺	☺	☺	0.15 - 0.36	0.50 - 1.0	
	1200 L1	KM2003	PVD	☺	☺	☹	☺	☺	☺	0.15 - 0.36	0.60 - 1.0	
PPH	1600 L1	KM2003	PVD	☺	☺	☹	☺	☺	☺	0.15 - 0.36	0.80 - 1.0	
	2000 L1	KM2003	PVD	☺	☺	☹	☺	☺	☺	0.15 - 0.36	0.90 - 1.0	
	2500 L1	KM2003	PVD	☺	☺	☹	☺	☺	☺	0.15 - 0.36	1.00 - 1.3	
PPH	0800 L4	KM8215	PVD	☹	☹	☹	☺	☺	☹	0.15 - 0.36	0.40 - 1.0	
	1000 L4	KM8215	PVD	☹	☹	☹	☺	☺	☹	0.15 - 0.36	0.50 - 1.0	
	1200 L4	KM8215	PVD	☹	☹	☹	☺	☺	☹	0.15 - 0.36	0.60 - 1.0	
PPH	1600 L4	KM8215	PVD	☹	☹	☹	☺	☺	☹	0.15 - 0.36	0.80 - 1.0	
	2000 L4	KM8215	PVD	☹	☹	☹	☺	☺	☹	0.15 - 0.36	0.90 - 1.0	
	2500 L4	KM8215	PVD	☹	☹	☹	☺	☺	☹	0.15 - 0.36	1.00 - 1.3	
PPH	1000 M1	KM8215	PVD	☹	☺	☹	☺	☺	☹	0.15 - 0.32	0.50 - 1.0	
	1200 M1	KM8215	PVD	☹	☺	☹	☺	☺	☹	0.15 - 0.32	0.60 - 1.0	
	1600 M1	KM8215	PVD	☹	☺	☹	☺	☺	☹	0.15 - 0.32	0.80 - 1.0	
PPH	2000 M1	KM8215	PVD	☹	☺	☹	☺	☺	☹	0.15 - 0.32	0.90 - 1.0	