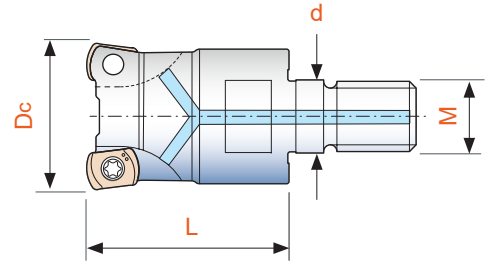


High-feed milling tools
 Highfeed-Fräsbearbeitung
 Fresado de gran avance
 高送りフライス加工

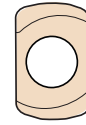


TEBL06		Example / Order code : TEBL06-162-AMD14								
Cutters with thread		Dc	d	L	M	Z		Inserts		
TEBL06-162-AMD14	16	8.5	25	M8	2	Y	Y	BLMP 0603	MS2506E	ETF15
TEBL06-172-AMD14	17									
TEBL06-203-AMD18	20	10.5	30	M10	3	Y	Y	BLMP 0603	MS2506E	ETF15
TEBL06-213-AMD18	21									
TEBL06-254-AMD23	25	12.5	35	M12	4	Y	Y	BLMP 0603	MS2506E	ETF15
TEBL06-264-AMD23	26									
TEBL06-254-AMD23	32	17.0	40	M16	5	Y	Y	BLMP 0603	MS2506E	ETF15
TEBL06-355-AMD29	35	17.0	43	M16	5	Y	Y	BLMP 0603	MS2506E	ETF15
TEBL06-356-AMD29	35									
TEBL06-406-AMD29	40	17.0	43	M16	6	Y	Y	BLMP 0603	MS2506E	ETF15
TEBL06-426-AMD29	42									

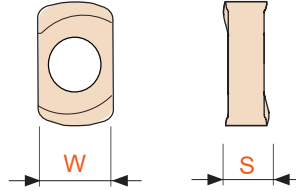


Inserts
Wendeschneidplatten
Plaquetas
チップ

BLMP



4 Cutting edges

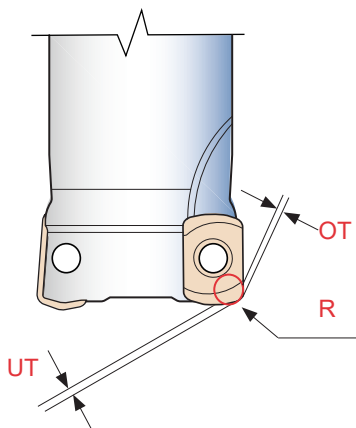


Size	W	S
0603	6.39	3.73

Milling Inserts	Grade	Coating	P	M	K	N	S	H	fz (mm/t)	Ap (mm)
BLMP 0603 R-M	KM1520 KM1530	PVD PVD	☹	☺	☹	☺	☺	☹	0.27 - 2.00 0.25 - 1.80	0.10 - 0.8 0.10 - 0.8



Tool geometry on programming
Werkzeugbahnprogrammierung
Geometría de la herramienta en la programación
プログラム上の刃先形状



R (mm) program	UT (mm) uncut	OT (mm) overcut
2.0	0.42	-
2.5	0.26	0.12
3.0	0.17	0.29