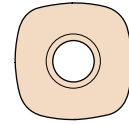
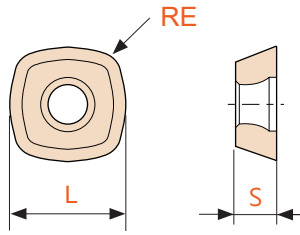


Inserts
Wendeschneidplatten
Plaquetas
チップ

SDMT



4 Cutting edges

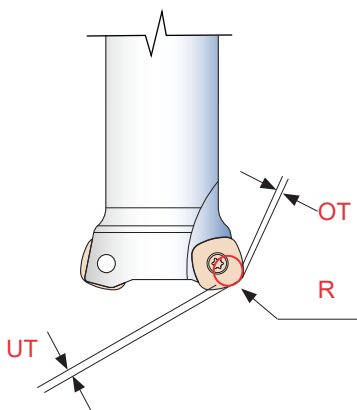


Size	L	S
1205	12.7	5.56

Milling Inserts	Grade	Coating	Material						RE	fz (mm/t)	Ap (mm)	
			P	M	K	N	S	H				
SDMT 1205 ZTN-M	KM1520	PVD	●	○	●	■	■	■	3.0	0.50 - 2.00	0.30 - 1.5	
	KM1530	PVD	●	●	●	■	■	■	3.0	0.45 - 1.80	0.30 - 1.5	
SDMW 1205 ZTN	KM1520	PVD	●	○	●	■	■	■	3.0	0.50 - 2.00	0.30 - 1.5	
	KM1530	PVD	●	●	●	■	■	■	3.0	0.45 - 1.80	0.30 - 1.5	



Tool geometry on programming
Werkzeugbahnprogrammierung
Geometría de la herramienta en la programación
プログラム上の刃先形状



R (mm)	UT (mm)	OT (mm)
program	uncut	overcut
4.5	0.83	-