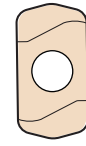


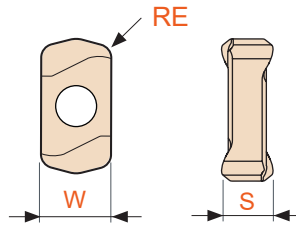
Inserts
Wendeschneidplatten
Plaquetas
チップ

LNMU



4 Cutting edges

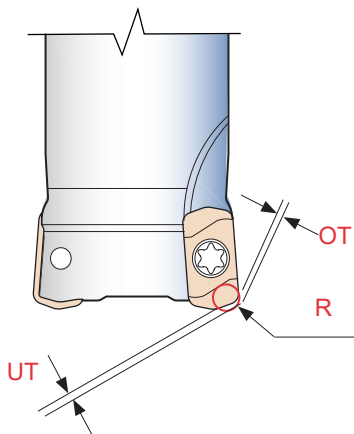
Size	W	S
0303	6.0	4.30



Milling Inserts	Grade	Coating	P	M	K	N	S	H	RE	fz (mm/t)	Ap (mm)
LNMU 0303 ZER-M	KM1520 KM1530	PVD PVD	●	●	●	●	●	●	1.2 1.2	0.12 - 1.50 0.10 - 1.30	0.30 - 0.8 0.30 - 0.8



Tool geometry on programming
Werkzeugbahnprogrammierung
Geometría de la herramienta en la programación
プログラム上の刃先形状



R (mm) program	UT (mm) uncut	OT (mm) overcut
1.0	0.60	-
1.5	0.50	-
2.0	0.25	0.08
2.5	0.14	0.26