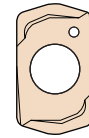


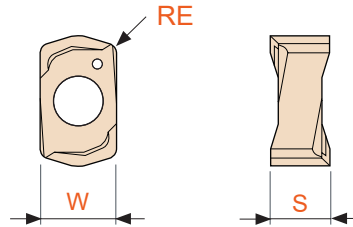
Inserts
Wendeschneidplatten
Plaquetas
チップ

BNGX



4 Cutting edges

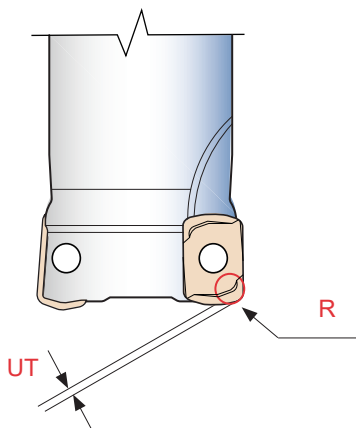
Size	W	S
10T3	9.92	3.90



Milling Inserts		Grade	Coating	P	M	K	N	S	H	RE	fz (mm/t)	Ap (mm)	
BNGX	10T308 SR-M	KM8330	PVD	●	●	●	●	●	●	0.8	0.20 - 1.40	0.30 - 1.0	
	10T308 SR-MM	KM8340	PVD	○	●	●	●	●	●	0.8	0.20 - 1.10	0.30 - 1.0	
	10T308 SR-HM	KM8310	PVD	○	○	○	○	○	○	0.8	0.10 - 1.00	0.10 - 1.0	



Tool geometry on programming
Werkzeugbahnprogrammierung
Geometría de la herramienta en la programación
プログラム上の刃先形状



R (mm)	UT (mm)
program	uncut
1.6	0.44