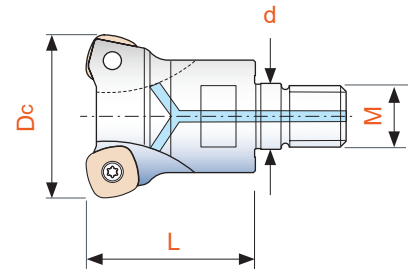
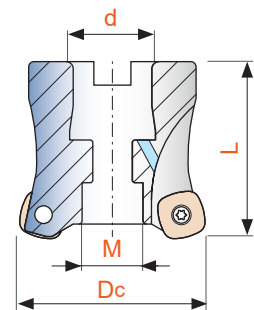


High-feed milling tools
 Highfeed-Fräsbearbeitung
 Fresado de gran avance
 高送りフライス加工



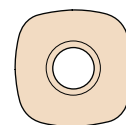
ASRF4	Example / Order code : ASRF4-322-AMD29								
Cutters with thread	Dc	d	L	M	Z		Inserts		
ASRF4-322-AMD29	32	17	43	M16	2	Y	SDMT 1205	MS4011G	ETF15
ASRF4-353-AMD29	35				3	Y			
ASRF4-404-AMD29	40	17	43	M16	4	Y	SDMT 1205	MS4011G	ETF15
ASRF4-424-AMD29	42				4	Y			



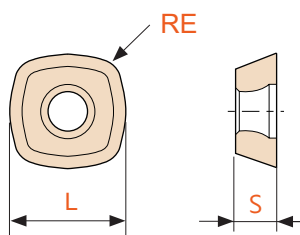
ASRF4	Example / Order code : ASRF4-505-A22								
Cutters	Dc	d	L	M	Z		Inserts		
ASRF4-505-A22	50	22	50	11	5	Y	SDMT 1205	MS4011G	ETF15
ASRF4-525-A22	52				5	Y			
ASRF4-635-A22	63	22	50	13	5	Y	SDMT 1205	MS4011G	ETF15
ASRF4-635-A27	63	27			5	Y			
ASRF4-666-A27	66	27	50	13	6	Y	SDMT 1205	MS4011G	ETF15
ASRF4-807-A27	80	27	50	13	7	Y	SDMT 1205	MS4011G	ETF15

Inserts
Wendeschneidplatten
Plaquetas
チップ

SDMT



4 Cutting edges

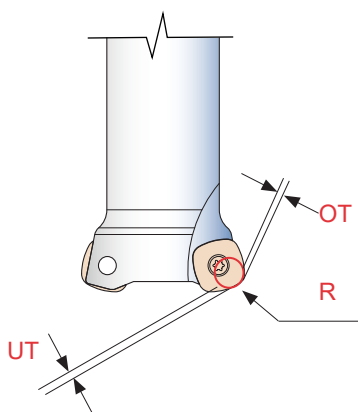


Size	L	S
1205	12.7	5.56

Milling Inserts	Grade	Coating	Material						RE	fz (mm/t)	Ap (mm)	
			P	M	K	N	S	H				
SDMT 1205 ZTN-M	KM1520	PVD	●	○	●	■	■	■	3.0	0.50 - 2.00	0.30 - 1.5	
	KM1530	PVD	●	●	●	■	■	■	3.0	0.45 - 1.80	0.30 - 1.5	
SDMW 1205 ZTN	KM1520	PVD	●	○	●	■	■	■	3.0	0.50 - 2.00	0.30 - 1.5	
	KM1530	PVD	●	●	●	■	■	■	3.0	0.45 - 1.80	0.30 - 1.5	



Tool geometry on programming
Werkzeugbahnprogrammierung
Geometría de la herramienta en la programación
プログラム上の刃先形状



R (mm)	UT (mm)	OT (mm)
program	uncut	overcut
4.5	0.83	-