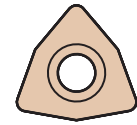
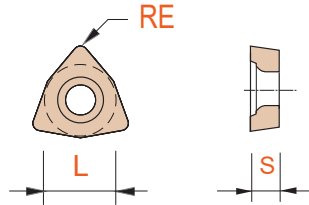


Inserts
Wendeschneidplatten
Plaquetas
チップ

Size	L	S
0302	5.56	2.38
0402	6.35	2.38
0503	7.94	3.18
06T3	9.525	3.97
0804	12.7	4.76



3 Cutting edges

Drilling Inserts	Grade	Coating	P	M	K	N	S	H	RE	fz (mm/t) for P & M	fz (mm/t) for K
WCMX 030204-X 030208-X 030208-M	KD1530	PVD	●	●	●				0.4	0.04 - 0.09	0.04 - 0.10
	KD1530	PVD	●	●	●			0.8	0.04 - 0.09	0.04 - 0.10	
	KD1530	PVD	●	●	●			0.8	0.04 - 0.09	0.04 - 0.10	
WCMX 040204-X 030208-X 030208-M	KD1530	PVD	●	●	●				0.4	0.05 - 0.11	0.10 - 0.15
	KD1530	PVD	●	●	●			0.8	0.05 - 0.11	0.10 - 0.15	
	KD1530	PVD	●	●	●			0.8	0.05 - 0.11	0.10 - 0.15	
WCMX 050308-X 050308-M	KD1530	PVD	●	●	●				0.8	0.07 - 0.20	0.11 - 0.22
	KD1530	PVD	●	●	●			0.8	0.07 - 0.20	0.11 - 0.22	
WCMX 06T308-X 06T308-M	KD1530	PVD	●	●	●				0.8	0.15 - 0.30	0.17 - 0.33
	KD1530	PVD	●	●	●			0.8	0.15 - 0.30	0.17 - 0.33	
WCMX 080412-X 080412-M	KD1530	PVD	●	●	●				1.2	0.25 - 0.36	0.28 - 0.38
	KD1530	PVD	●	●	●			1.2	0.25 - 0.36	0.28 - 0.38	