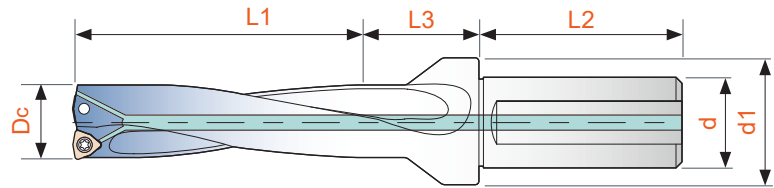


**Indexable insert drills / 3xD**

Wendeschneidplattenbohrer / 3xD

Brocas de plaquita intercambiable / 3xD

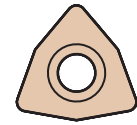
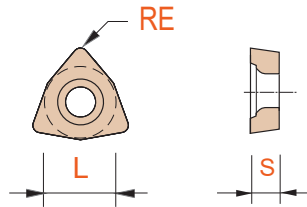
刃先交換式ドリル / 3xD



DW-3D	Example / Order code : <b>DW18-C25-54-3D</b>									
Indexable drills	Dc	L1	d	d1	L2	L3		Inserts		
<b>DW18-C25-54-3D</b>	18	54					Y	WCMX03..	MS2506E	ETD08
<b>DW19-C25-57-3D</b>	19	57	25	35	56	24	Y			
<b>DW20-C25-60-3D</b>	20	60					Y			
<b>DW21-C25-63-3D</b>	21	63					Y	WCMX04..	MS2506E	ETD08
<b>DW22-C25-66-3D</b>	22	66					Y			
<b>DW23-C25-69-3D</b>	23	69	25	35	56	24	Y			
<b>DW24-C25-72-3D</b>	24	72					Y			
<b>DW25-C25-75-3D</b>	25	75					Y			
<b>DW26-C32-78-3D</b>	26	78					Y	WCMX05..	MS3008B	ETD09
<b>DW27-C32-81-3D</b>	27	81					Y			
<b>DW28-C32-84-3D</b>	28	84	32	43	60	29	Y			
<b>DW29-C32-87-3D</b>	29	87					Y			
<b>DW30-C32-90-3D</b>	30	90					Y			
<b>DW31-C32-93-3D</b>	31	93					Y	WCMX06..	MS3510E	ETD10
<b>DW32-C32-96-3D</b>	32	96					Y			
<b>DW33-C32-99-3D</b>	33	99					Y			
<b>DW34-C32-102-3D</b>	34	102					Y			
<b>DW35-C32-105-3D</b>	35	105	32	43	60	29	Y			
<b>DW36-C32-108-3D</b>	36	108					Y			
<b>DW37-C32-111-3D</b>	37	111					Y			
<b>DW38-C32-114-3D</b>	38	114					Y			
<b>DW39-C32-117-3D</b>	39	117					Y			
<b>DW40-C32-120-3D</b>	40	120					Y			

Inserts  
Wendeschneidplatten  
Plaquetas  
チップ

Size	L	S
0302	5.56	2.38
0402	6.35	2.38
0503	7.94	3.18
06T3	9.525	3.97
0804	12.7	4.76



3 Cutting edges

Drilling Inserts	Grade	Coating	P	M	K	N	S	H	RE	fz (mm/t) for P & M	fz (mm/t) for K
<b>WCMX</b> 030204-X 030208-X 030208-M	KD1530	PVD	●	●	●				0.4	0.04 - 0.09	0.04 - 0.10
	KD1530	PVD	●	●	●			0.8	0.04 - 0.09	0.04 - 0.10	
	KD1530	PVD	●	●	●			0.8	0.04 - 0.09	0.04 - 0.10	
<b>WCMX</b> 040204-X 030208-X 030208-M	KD1530	PVD	●	●	●				0.4	0.05 - 0.11	0.10 - 0.15
	KD1530	PVD	●	●	●			0.8	0.05 - 0.11	0.10 - 0.15	
	KD1530	PVD	●	●	●			0.8	0.05 - 0.11	0.10 - 0.15	
<b>WCMX</b> 050308-X 050308-M	KD1530	PVD	●	●	●				0.8	0.07 - 0.20	0.11 - 0.22
	KD1530	PVD	●	●	●			0.8	0.07 - 0.20	0.11 - 0.22	
<b>WCMX</b> 06T308-X 06T308-M	KD1530	PVD	●	●	●				0.8	0.15 - 0.30	0.17 - 0.33
	KD1530	PVD	●	●	●			0.8	0.15 - 0.30	0.17 - 0.33	
<b>WCMX</b> 080412-X 080412-M	KD1530	PVD	●	●	●				1.2	0.25 - 0.36	0.28 - 0.38
	KD1530	PVD	●	●	●			1.2	0.25 - 0.36	0.28 - 0.38	