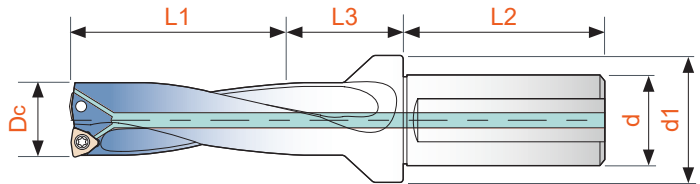


**Indexable insert drills / 2xD**

Wendschneidplattenbohrer / 2xD

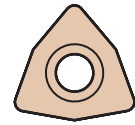
Brocas de plaquita intercambiable / 2xD

刃先交換式ドリル / 2xD



DW-2D	Example / Order code : <b>DW18-C25-54-3D</b>								
Indexable drills	Dc	L1	d	d1	L2	L3		Inserts	
<b>DW18-C25-36-2D</b>	18	36					Y		MS2506E ETD08
<b>DW19-C25-38-2D</b>	19	38	25	35	56	24	Y	WCMX03..	
<b>DW20-C25-40-2D</b>	20	40					Y		
<b>DW21-C25-42-2D</b>	21	42					Y	MS2506E ETD08	
<b>DW22-C25-44-2D</b>	22	44					Y		
<b>DW23-C25-46-2D</b>	23	46	25	35	56	24	Y		WCMX04..
<b>DW24-C25-48-2D</b>	24	48					Y		
<b>DW25-C25-50-2D</b>	25	50					Y		
<b>DW26-C32-52-2D</b>	26	52					Y	MS3008B ETD09	
<b>DW27-C32-54-2D</b>	27	54					Y		
<b>DW28-C32-56-2D</b>	28	56	32	43	60	29	Y		WCMX05..
<b>DW29-C32-58-2D</b>	29	58					Y		
<b>DW30-C32-60-2D</b>	30	60					Y		
<b>DW31-C32-62-2D</b>	31	62					Y	MS3510E ETD10	
<b>DW32-C32-64-2D</b>	32	64					Y		
<b>DW33-C32-66-2D</b>	33	66					Y		
<b>DW34-C32-68-2D</b>	34	68					Y		
<b>DW35-C32-70-2D</b>	35	70	32	43	60	29	Y		WCMX06..
<b>DW36-C32-72-2D</b>	36	72					Y		
<b>DW37-C32-74-2D</b>	37	74					Y		
<b>DW38-C32-76-2D</b>	38	76					Y		
<b>DW39-C32-78-2D</b>	39	78					Y		
<b>DW40-C32-80-2D</b>	40	80					Y		

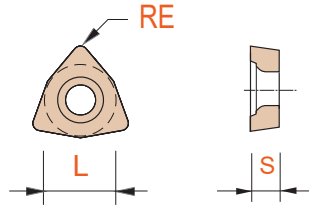
WCMX



3 Cutting edges

Inserts  
Wendeschneidplatten  
Plaquetas  
チップ

Size	L	S
0302	5.56	2.38
0402	6.35	2.38
0503	7.94	3.18
06T3	9.525	3.97
0804	12.7	4.76



Drilling Inserts	Grade	Coating	P	M	K	N	S	H	RE	fz (mm/t) for P & M	fz (mm/t) for K
<b>WCMX</b> 030204-X 030208-X 030208-M	KD1530	PVD	●	●	●				0.4	0.04 - 0.09	0.04 - 0.10
	KD1530	PVD	●	●	●			0.8	0.04 - 0.09	0.04 - 0.10	
	KD1530	PVD	●	●	●			0.8	0.04 - 0.09	0.04 - 0.10	
<b>WCMX</b> 040204-X 030208-X 030208-M	KD1530	PVD	●	●	●				0.4	0.05 - 0.11	0.10 - 0.15
	KD1530	PVD	●	●	●			0.8	0.05 - 0.11	0.10 - 0.15	
	KD1530	PVD	●	●	●			0.8	0.05 - 0.11	0.10 - 0.15	
<b>WCMX</b> 050308-X 050308-M	KD1530	PVD	●	●	●				0.8	0.07 - 0.20	0.11 - 0.22
	KD1530	PVD	●	●	●			0.8	0.07 - 0.20	0.11 - 0.22	
<b>WCMX</b> 06T308-X 06T308-M	KD1530	PVD	●	●	●				0.8	0.15 - 0.30	0.17 - 0.33
	KD1530	PVD	●	●	●			0.8	0.15 - 0.30	0.17 - 0.33	
<b>WCMX</b> 080412-X 080412-M	KD1530	PVD	●	●	●				1.2	0.25 - 0.36	0.28 - 0.38
	KD1530	PVD	●	●	●			1.2	0.25 - 0.36	0.28 - 0.38	