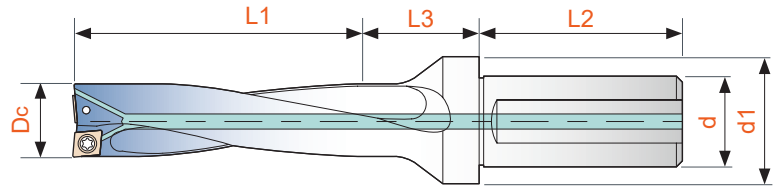


**Indexable insert drills / 3xD**

Wendschneidplattenbohrer / 3xD

Brocas de plaquita intercambiable / 3xD

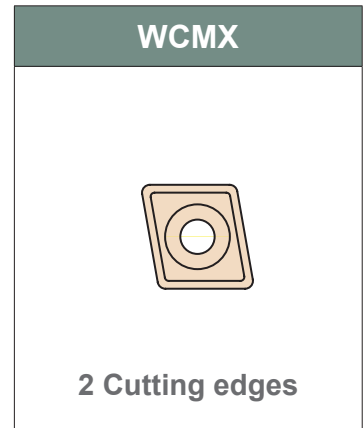
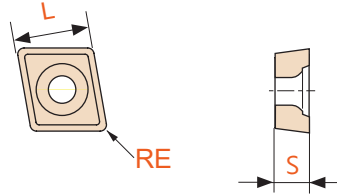
刃先交換式ドリル / 3xD



DWD-3D	Example / Order code : <b>DWD13-A25-39-3D</b>									
Indexable drills	Dc	L1	d	d1	L2	L3		Inserts		
<b>DWD13-A25-39-3D</b>	13	39					Y		MS1604C ETD06	
<b>DWD14-A25-42-3D</b>	14	42	25	33	56	24	Y	WD..04..		
<b>DWD15-A25-45-3D</b>	15	45					Y			
<b>DWD16-A25-39-3D</b>	16	48		33			Y		MS2005A ETD06	
<b>DWD17-A25-42-3D</b>	17	51	25	33	56	24	Y	WD..05..		
<b>DWD18-A25-45-3D</b>	18	54		35			Y			
<b>DWD19-A25-57-3D</b>	19	57					Y		MS2206A ETD07	
<b>DWD20-A25-60-3D</b>	20	60					Y	WD..06..		
<b>DWD21-A25-63-3D</b>	21	63	25	35	56	24	Y			
<b>DWD22-A25-66-3D</b>	22	66					Y			
<b>DWD23-A25-69-3D</b>	23	69					Y		MS2507A ETD08	
<b>DWD24-A25-72-3D</b>	24	72	25	35	56	24	Y	WD..07..		
<b>DWD25-A25-75-3D</b>	25	75					Y			
<b>DWD26-A32-78-3D</b>	26	78					Y	MS2507A ETD08		
<b>DWD27-A32-81-3D</b>	27	81	32	43	60	29	Y		WD..07..	
<b>DWD28-A32-84-3D</b>	28	84					Y			
<b>DWD29-A32-87-3D</b>	29	87					Y			
<b>DWD30-A32-90-3D</b>	30	90					Y	MS3509A ETD15		
<b>DWD31-A32-93-3D</b>	31	93					Y			
<b>DWD32-A32-96-3D</b>	32	96					Y			
<b>DWD33-A32-99-3D</b>	33	99	32	43	60	29	Y			
<b>DWD34-A32-102-3D</b>	34	102					Y			
<b>DWD35-A32-105-3D</b>	35	105					Y			
<b>DWD36-A32-108-3D</b>	36	108					Y			
<b>DWD37-A32-111-3D</b>	37	111					Y			
<b>DWD38-A32-114-3D</b>	38	114	32	43	60	29	Y	MS5011A ETD20		
<b>DWD39-A32-117-3D</b>	39	117					Y			

Inserts  
Wendeschneidplatten  
Plaquetas  
チップ

Size	L	S
0420	4.2	2.0
0525	5.0	2.5
0630	6.0	3.0
0735	7.5	3.5
0940	9.6	4.0
1250	12.4	5.0



Drilling Inserts	Grade	Coating	P	M	K	N	S	H	RE	fz (mm/t)	
<b>WDXT</b> 042004-G 042004-M 042004-G 042004-G	KDP300	PVD	●						0.4	0.08 - 0.14	
	KDM300	PVD		●					0.4	0.06 - 0.15	
	KDK300	PVD			●				0.4	0.09 - 0.27	
	KDL150	PVD				●			0.4	0.06 - 0.17	
<b>WDXT</b> 052504-G 052504-M 052504-G 052504-G	KDP300	PVD	●						0.4	0.08 - 0.14	
	KDM300	PVD		●					0.4	0.06 - 0.15	
	KDK300	PVD			●				0.4	0.09 - 0.27	
	KDL150	PVD				●			0.4	0.06 - 0.17	
<b>WDXT</b> 063006-G 063006-M 063006-G 063006-G	KDP300	PVD	●						0.6	0.08 - 0.15	
	KDM300	PVD		●					0.6	0.06 - 0.15	
	KDK300	PVD			●				0.6	0.10 - 0.30	
	KDL150	PVD				●			0.6	0.06 - 0.17	
<b>WDXT</b> 073506-G 073506-M 073506-G 073506-G	KDP300	PVD	●						0.6	0.08 - 0.15	
	KDM300	PVD		●					0.6	0.06 - 0.15	
	KDK300	PVD			●				0.6	0.10 - 0.30	
	KDL150	PVD				●			0.6	0.06 - 0.17	
<b>WDXT</b> 094008-G 094008-M 094008-G 094008-G	KDP300	PVD	●						0.8	0.08 - 0.16	
	KDM300	PVD		●					0.8	0.06 - 0.15	
	KDK300	PVD			●				0.8	0.11 - 0.32	
	KDL150	PVD				●			0.8	0.06 - 0.18	
<b>WDXT</b> 125012-G 125012-M 125012-G 125012-G	KDP300	PVD	●						1.2	0.09 - 0.18	
	KDM300	PVD		●					1.2	0.07 - 0.16	
	KDK300	PVD			●				1.2	0.12 - 0.36	
	KDL150	PVD				●			1.2	0.07 - 0.20	