

ISO Metric / Miniature threading end mills
für Metrische ISO-Gewinde / Miniatur Gewindefräser
ISO Metrico / Fresas miniaturas para roscar
小内径の ISO ねじ切り加工用

P37

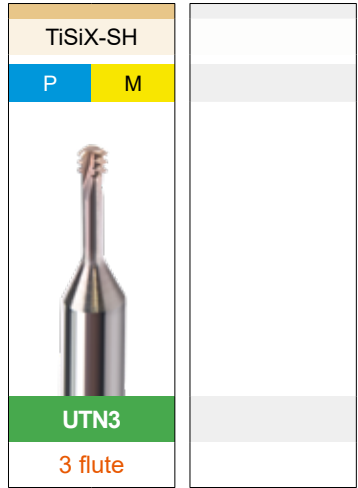
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VHM	ISO	GM

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	UTN3	
P	Rm < 850	
	Rm 850 ~ 1100	
	Rm 1100 ~ 1300	
	Stainless Ferritic Martensitic	
M	Stainless Austenitic	
K	Cast iron	
N	Aluminium Non-metallic	
S	Titanium alloy High temp. alloys	
H	HRC < 48	

Example / Order code : **UTN3 0072-0250**

Sub-Code	M	TP	d	N	D	OAL
0072-0250	M1	0.25	0.72	2.5	C 3	50
0090-0300	M1.2	0.25	0.90	3.0	C 3	50
0105-0400	M1.4	0.30	1.05	4.0	C 3	50
0120-0480	M1.6	0.35	1.20	4.8	C 3	50
0153-0600	M2	0.40	1.53	6.0	C 3	50
0153-0451	M2	0.40	1.53	4.5	C 6	60
0165-0700	M2.2	0.45	1.65	7.0	C 3	50
0165-0501	M2.2	0.45	1.65	5.0	C 6	60
0195-0551	M2.5	0.45	1.95	5.5	C 6	60
0195-0751	M2.5	0.45	1.95	7.5	C 6	60
0195-0553	M2.5	0.45	1.95	5.5	C 6	100
0237-0651	M3	0.50	2.37	6.5	C 6	60
0237-0951	M3	0.50	2.37	9.5	C 6	60
0237-0953	M3	0.50	2.37	9.5	C 6	100
0240-1250	M3	0.50	2.40	12.5	C 3	50
0240-1550	M3	0.50	2.40	15.5	C 3	50
0275-0751	M3.5	0.60	2.75	7.5	C 6	60
0275-1051	M3.5	0.60	2.75	10.5	C 6	60
0310-0901	M4	0.70	3.10	9.0	C 6	60
0310-1251	M4	0.70	3.10	12.5	C 6	60
0310-1671	M4	0.70	3.10	16.7	C 6	60
0310-1253	M4	0.70	3.10	12.5	C 6	100
0380-1251	M5	0.80	3.80	12.5	C 6	60
0380-1601	M5	0.80	3.80	16.0	C 6	60
0380-1603	M5	0.80	3.80	16.0	C 6	100
0465-1401	M6	1.00	4.65	14.0	C 6	60
0465-2001	M6	1.00	4.65	20.0	C 6	60
0465-2003	M6	1.00	4.65	20.0	C 6	100

