VHM K10-K30	30°	HSC
New AlCrN Coating	R	
HRc 55		

Corner radius end mills, long neck

For steels, stainless steels, titanium alloy, tempered steels and hardened steels up to 55 HRc

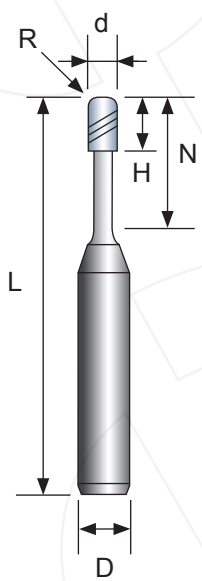
Eckradiusfräser, überlaufhals

Für Stählen, rostfreie Stählen, Titan, vergüteten Stählen und gehärteten Stählen bis 55 HRc

Example: Order code WRLN 230 010-02064

P	HRc < 24	◎
	HRc 24 - 35	◎
	HRc > 35	◎
H	HRc 45 - 55	◎
	HRc 56 - 60	
	HRc > 60	
M	Stainless steel	◎
K	Cast iron	◎
N	Copper alloy	○
S	Titanium alloy	◎
	High-temperature alloy	○

d-Code	d x R x N x D	H	L	WRLN 230 Z=2	
010-02064	1.0 x R0.2 x N 6 x C 4	1.2	50	●	
010-02084	1.0 x R0.2 x N 8 x C 4	1.2	50	●	
010-02104	1.0 x R0.2 x N 10 x C 4	1.2	50	●	
010-02124	1.0 x R0.2 x N 12 x C 4	1.2	50	●	
015-02064	1.5 x R0.2 x N 6 x C 4	1.8	50	●	
015-02124	1.5 x R0.2 x N 12 x C 4	1.8	50	●	
020-02084	2.0 x R0.2 x N 8 x C 4	2.4	50	●	
020-02124	2.0 x R0.2 x N 12 x C 4	2.4	50	●	
020-02164	2.0 x R0.2 x N 16 x C 4	2.4	60	●	
020-05084	2.0 x R0.5 x N 8 x C 4	2.4	50	●	
020-05124	2.0 x R0.5 x N 12 x C 4	2.4	50	●	
020-05164	2.0 x R0.5 x N 16 x C 4	2.4	60	●	



Tolerance / Toleranz

Range	Diameter
1 ≤ d < 8	0 / -0.02

● Stock item, subject to confirmation ◇ On request