VHM K10-K30	45°	HSC
Al-X Coating	90°	
HRc 60		

Finishing end mills

For steels, stainless steels, titanium alloy, prehardened steels and hardened steels up to 60 HRc

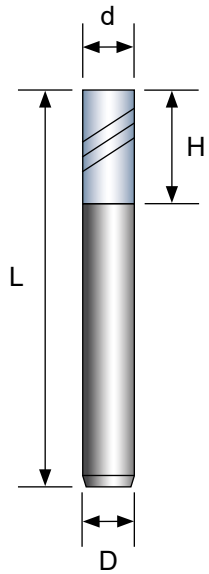
Schlichten Schaftfräser

Für Stählen, rostfreie Stählen, Titan, vergüteten Stählen und gehärteten Stählen bis 60 HRc

Example: Order code WE 645 060-15006		
d-Code	d x H x D	L

			WE 645	
			Z=6	
P	HRc < 24	◎		
	HRc 24 - 35	◎		
	HRc > 35	◎		
H	HRc 45 - 55	◎		
	HRc 56 - 60	○		
	HRc > 60			
M	Stainless steel	◎		
K	Cast iron	◎		
N	Copper alloy	○		
S	Titanium alloy	◎		
	High-temperature alloy	○		
060-15006	6.0 x 15.0 x C 6	50	●	
080-20008	8.0 x 20.0 x C 8	60	●	
100-25010	10.0 x 25.0 x C10	75	●	
120-30012	12.0 x 30.0 x C12	75	●	
160-40016	16.0 x 40.0 x C16	100	●	
200-40020	20.0 x 40.0 x C20	100	◇	
Long cut length / Lange schneidkantenlänge				
060-24006	6.0 x 24.0 x C 6	75	◇	
080-30008	8.0 x 30.0 x C 8	75	◇	
100-40010	10.0 x 40.0 x C10	100	◇	
120-45012	12.0 x 45.0 x C12	100	◇	
160-64016	16.0 x 64.0 x C16	150	◇	
200-72020	20.0 x 72.0 x C20	150	◇	

Cutting data, P70 - P71



Tolerance / Toleranz

Range	Diameter
1 ≤ d < 8	0 / -0.02
8 ≤ d < 18	0 / -0.03
18 ≤ d	0 / -0.04

● Stock item, subject to confirmation ◇ On request