VHM K20-K40	35°	
AlTiN Coating	90°	
HRc 50		

Roughing end mills

For general application milling of steels, stainless steels and hardened steels up to 50 HRc

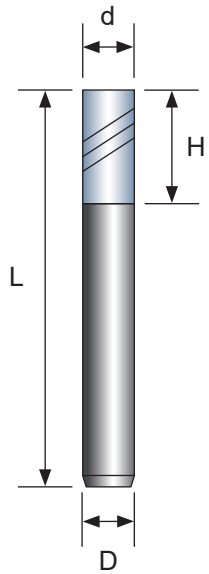
Schruppfräser

Für allgemeine Bearbeitung von Stählen, rostfreie Stählen und gehärteten Stählen bis 50 HRc

Example: Order code E 435 RC 060-15006

d-Code	d x H x D	L	E 435 RC Z=4	
060-15006	6.0 x 15.0 x C 6	50	●	
080-20008	8.0 x 20.0 x C 8	60	●	
100-25010	10.0 x 25.0 x C10	75	●	
120-30012	12.0 x 30.0 x C12	75	●	
160-40016	16.0 x 40.0 x C16	100	●	
200-45020	20.0 x 45.0 x C20	100	●	

P	HRc < 24	○
	HRc 24 - 35	◎
	HRc > 35	◎
H	HRc 45 - 55	○
	HRc 56 - 60	
	HRc > 60	
M	Stainless steel	◎
K	Cast iron	○
N	Copper alloy	
S	Titanium alloy	○
	High-temperature alloy	



Tolerance / Toleranz

Range	Diameter
1 ≤ d < 8	0 / -0.02
8 ≤ d < 18	0 / -0.03
18 ≤ d	0 / -0.04

Eco-cut

● Stock item, subject to confirmation ◇ On request